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**Animadversions of warre; or a militarie magazine of the truest rules, and
ablest instructions, for the managing of warre**

Ward, Robert

London, 1639

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Section XIII.

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A
DESCRIPTION OF EN-
GINES, AND WARLIKE
INSTRUMENTS.

SECT. XIII.

CHAP. CCXLII.

*The description of such Engines, and Warlike Instruments, as are prevalent in the
Warres; with the manner of using them, and
how to make them.*



The Petard to blow
open Ports and Port-
cullises.

IN regard the managing of Warlike affaires cannot bee well performed without the knowledge, and true use of all kind of Instruments that are, or may be invented, it is therefore very necessary to describe the fashion, and operation of such as have beene formerly, and now are at this present day invented, and also invent some that have not formerly beene knowne; by these a Commander in chiefe may defend his Army, and offend his Enemy; for by the use of such Stratagemicall Instruments, many times a Victory or Conquest hath beene easily obtained: and upon more certainer termes, then to trust only to the Valour and Potencie of an Army. For the Nature of Policie, and Politique Instruments, are to accomplish such things, that strength cannot performe; their operation being in a double respect, as the Commander that makes use of them shall order and dispose; so accordingly is their operation (*viz.*) making all difficulties easie; and againe contrarily making all things easie difficult: And by this twofold Vertue, the wisdom and Ingenuity of an Enemy is often foyled. I have formerly spoken of the use of all kind of Artillery, as being the principall Engine, Here I will onely speake of the Nature and Condition of the Petard, by the force of which, all substantiall massie bodyes are dissolved and fittered in peeces; this Engine is of the fashion of a Leatherne Bucket, usually made of Brasse, the Verges even, that it may lye patte upon the Port you intend to blow-open. If the Port be accessible, then it is to be hung up by a Ring upon a peece of Iron skrewed into the Port with a Forke, to stay it close, and to keepe it from reverfing; the manner of charging it, and the use of it, is more largely discoursed of in the Treatise of Artillerie, Page 113. 114. But if the Port bee inaccessible, then it must be placed upon an Engine which will conduct it to the Port, as by the next Figure following you may see at *C*, the fashion of the Petard at the Letter *A*. the Forke at the Letter *B*.

CHAP.



Note the end of the Carriage of the Peard, is to have a Balance, that it may lye even upō the wheelers, and being put home to the Port, the hindmost end is to bee strongly barricadoed, that it may not reverse.

CHAP. CCXLIII.

The use of the Granadoes how they are made, and charged with powder, and how they are to be discharged out of a Morter, or throwne by the hand.



A Granado is one of the necessariest Engines belonging to the Warres, in regard it anoyes and spoyles the Enemy, when no other Weapon nor Engine can; there are two sorts of them, one to shoote in a Morter-peece; the other sort is to bee cast by the hand amongst the Enemies over their Walls and workes. Those that are to bee shotte out of Morter-Peecees are to be cast in Brasse for the principall Service, or made of Glasse or Earth; and these are to batter downe Walls and Roofes of houses, and to breake amongst the Enemies Horse or Foot-Troopes; there is another sort made of Canvas, and that is used properly to set fire upon Houses and Townes; of these I will discourse in particular, and demonstrate them by Figure.

Those of Brasse ought to bee of a foote-Diameter made somewhat long-wayes; in thickeesse an inch, one end thereof is to have a Snowt like a Bottle; and at the other end a Hole, at the which it is to be charged, and the said hole is to bee skrewed; then there is a strong Skrew-Tappe to be made, to fill the skrew-hole, and that is hollow, wherein is put slow-burning-Powder, made of Cannon-Powder beaten fine, and moystned with the oyle of Peeter mingled with some Charcole; then it is corded over with Cord halfe an inch in distance one from th'other every way acrosse to keepe it from splitting or breaking in the discharging it; the manner how to charge them is shewed in the Discourse of the use of Artillery; This Figure following in the meane time will give you some light for your better understanding.

The knob or Snoute is in stead of a handle, to put the Granado in the Morter, the screw-hole is to goe next the Powder for the better firing it.

In

Note some Granadoes are made of Canvasse with divers Pistoll-barrels charged with powder and bullets, and covered over.



In this Precedent Figure, you see the parts of the *Granado*, and how it is to bee charged at *A*. the Skrew-faucet which is to bee filled with a Composition of slack-burning-Powder is at *B*. the manner of twilting the *Granado* is at *C*. You must likewise bee very circumspect, whether the Priming-powder burnes quicke or slow, lest it should fire before it comes at the place assigned; those *Granadoes* that are made of Glasse or Earth, are to be used after the same manner as the former is, not forgetting to anoint them all over with Tallow for feare of flaws and crackes.

There are of these kindes made of Earth and Glasse.

Now for those *Granadoes* which are to be throwne by the hand, the substance they are made of is Brasse three parts, and Tinne one; which being cast in a Mould are made hollow, and about halfe an Inch thicke; the Brasse must bee melted before the Tinne be put in; the fashion is of a Pomgranat: the Concavities is to bee filled halfe full of fine corne-powder, and the other halfe next the vent, is to be filled with Serpentine-Powder, mingled with Rosin beaten to powder, so that for three parts of Serpentine-powder, you take one of Rosin; then putting into the Snowt or hole of it a little fine Powder, which makes it fire the sooner: being held in the Right-hand ready to cast from you (at the same instant fire being given to it with a Match) it is tost over into the Enemies Workes, where it breakes in divers peeces, destroying all neere it; the fashion of them you may behold in the next Figure following. There is no way to prevent the force of these, but by extinguishing them with raw Hides, or tumbling them into water to choke the Powder before the Priming-powder bee burnt to the Corne-powder; wherefore divers Souldiers are to bee appointed with Skoopes, and others with Hides to quench them in the water, or to choake them for want of vent.

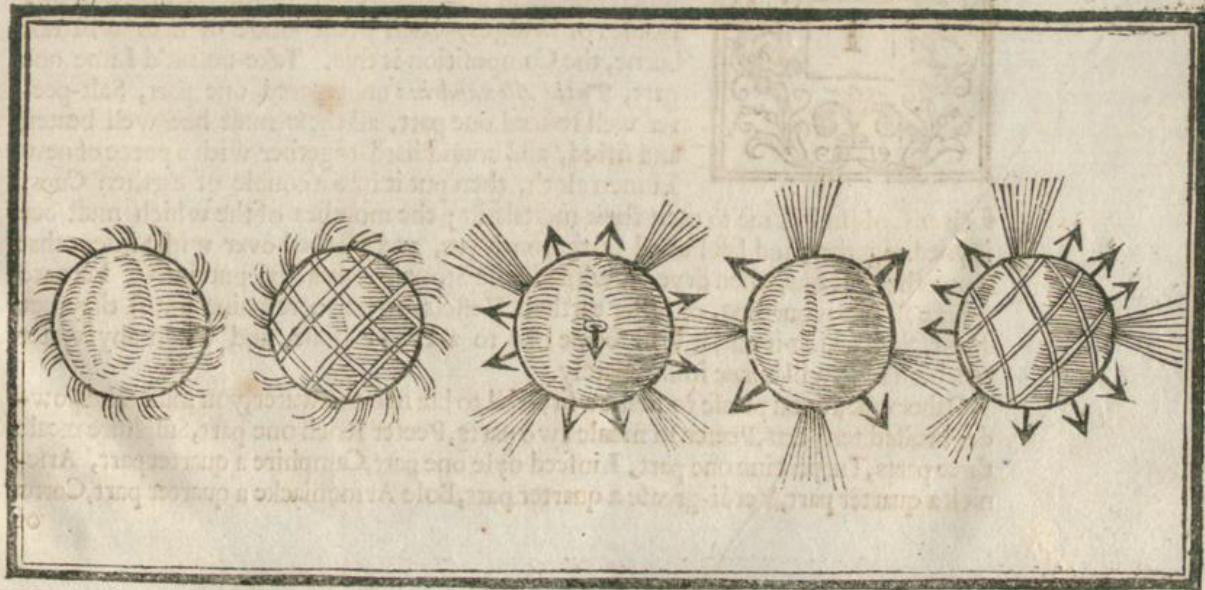
There are some *Granadoes* made without a snowt very round, only a vent-hole whereby it is filled with Powder, as you see at the Figure *B*, this being filled with fine powder, is to bee put into an Earthen-pot; so farre bigger, that it may hold it, and a quantity of Powder besides; then divers threds of Cotton being folded together, and boyled in Salt-Peeter and Brimstone to make it apt to hold fire, the said Pot being covered at the mouth with a skinned close tyed, then crossing the Pot with a peece of Wyer, as you perceive at the figure *D*, divers peeces of this Match is tyed about it being well lighted; so that when the Pot is throwne and breakes with the fall, the Match fires the Powder, whereby the *Granado* is also fired; And this is the securest way to throw them: Note if the *Granado* be of Glasse, then the skrew-tappe that is to goe into the vent-hole to carry the Priming-powder must be of Wood, for the Glasse will breake so soone as the fire toucheth it; View the Figure.



CHAP. CCXLV.

The use of the Fire-ball, to fire Houses, Bridges or Ports, with the manner of framing them.

THe use of the wild-fire Ball; is to bee shot out of a Morter-piece or Canon, to fire Houses, Ports or Bridges; they are framed after this manner. First, there must be had three or foure pieces of Iron of equall length, sharp-pointed like an Adders tongue; they are to be rivited one into the other just in the midst, so as the one may crosse the other justly; then take Goose-grease or Swines-grease one part, of Tarre halfe a quarter as much, of Pitch two parts; of Aqua-vitæ halfe a quarter part, of Lin-seede Oyle one part, of Verdigrease a quarter part, of waxe halfe a quarter part, of Groome a quarter part, of Salt-peeter meale one part; these being mixed together over a slow fire, and in the liquid mixture dippe a good quantity of Tow and linnen raggs; then rub the same well in bruised Powder, the which being rowled hard about the afore-said Irons, and bound about very straight with wyer or pack-thread, not forgetting to bore two holes quite a-crosse the said Composition, which must be filled with good bruised Powder; they are to be put downe into the piece next the Powder, that the priming holes may take fire; and being shot out, wheresoever they sticke they will fire it suddenly: the like balls may be made without Iron to throw with the hand against the Enemy; view the Figures following.

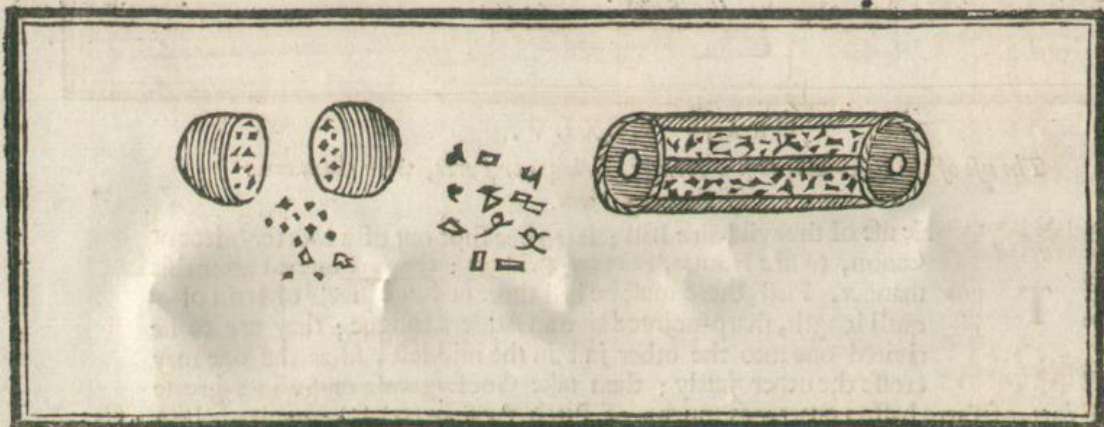


CHAP. CCXLVI.

The use of Lanthornes and hollow Plates filled with pibble Stones and Musquet Bullets for the defending of Breaches.



Or the defending of a Breach and disabling the Enemy from making his forcible entry, it is necessary to have in store and readinesse divers hollow round plates, like halfe Bullets, the one is to shut over the other, like a Boxe lid, this is to be filled with pibble Stones or Musquet Bullets, or square peeces of iron, called Dice-shot; this being discharged out of a Murthering peece, will doe much hurt: also, your Lanthornes are made of soft Wood, after the fashion of our ordinary Lanthornes, these beeing filled with stones, and shot out of a Peece, will breake in peeces, and the stones will doe wonderfull execution against those that shall enter a Breach, a Bridge, or Port; *View the Figures following.*



CHAP. CCXLVII.

How to make a certaine Stone to burne in the Water, or to kindle fire in the greatest storme of Raine, being very usefull in the Warres.



Here is a certaine Stone to be made, which will kindle cyther by laying water on it, or by spitting upon it; it is very usefull in the Warres, in time of tempestuous raine, when Souldiers matches are out, or for the firing of any Houses or Bridges, when other kinde of fires will not burne, the Composition is this. Take unslak'd Lime one part, *Tutia Alexandrina* unprepared one part, Salt-pee-ter well refined one part, all these must bee well beaten and sifted, and bound hard together with a peece of new Linnen cloth, then put it into a couple of earthen Cups, such as Goldsmiths use to melt their mettals in; the mouthes of the which must bee joyned together, and fast bound with iron wyre, and dawbed over with Siment that it breathes not out, then dried a while in the Stone, it must be put into a Furnace where Bricke is burning, or other earthen Vessels, there to remaine untill they bee burnt, then taking it out, it will seeme like to a Bricke stone, and when any water toucheth it, it will burne immediately.

Otherwise, if you please to make a fire-ball to burn in the water, you must take powder bruised ten parts, Peeter in meale two parts, Peeter Roch one part, Sulphure meale three parts, Turpentine one part, Linseed oyle one part, Camphire a quarter part, Arsenick a quarter part, Verdi-grease a quarter part, Bole Armoniacke a quarter part, Corns
of

of Bay salt $\frac{1}{2}$. part, filings of iron $\frac{1}{2}$. part, Quick silver $\frac{1}{2}$. part, these things being well blended and mingled together with the hand, in some wooden Vessel. Then taking a peece of Canvasse, and cut out a round peece as big as you please, which being sowed together and filled with this Receipt, then strongly bound with pack-thread, and coted with moulten pitch, making therein but one vent of an inch deep, wherein must be put fine powder (to prime it) bruised very small, this being fired with a match, after it hath burnt awhile ding it into any water, it will rise and burne furiously upon the top; this is very proper to set fire upon the Enemies floates or Galleries that are built upon the water, there shall need no Figure to demonstrate this.

CHAP. CCXLVIII.

Of certaine earthen Bottels filled with a kinde of mixture to be fired, which are thrown amongst the Enemy.

Here are certaine Earthen Bottels to be made of a round fashion, being not halfe burnt are best for this use; they are invented to disorder the Enemies Rankes, or to astonish them, being whirled out of the Souldiers hands amongst the Enemies will soone make them give ground, the device is this; having got as many of these Bottels as shall be thought requisite, these must bee filled halfe full of Serpentine powder, or somewhat more, there is to be mixt with it a quantity of Hogges grease, Oyle of Stone, Brimstone, Saltpeter twice refined, Aqua vitæ, Pitch, these being stirred together over a soft fire in some earthen vessell; this composition being put into the Bottell, with fine powder bruised to cause it to fire, suddainly the Bottell is to have a Cord to throw it by; this hath wrought strange effects.

Also there is a kinde of Composition which is besmeared about Ropes ends and Hoopes, which are to be throwne from a Wall upon the Enemy, which will burne and disorder them wonderfully, especially at the scaling of a Wall. The Composition is this; take Sulphre in meale sixe parts, of Rozin in meale three parts; these being melted in a Pan, over a slow fire, then taking Stone-pitch one part, hard waxe one part, of Towe halfe a quarter part, of Aqua vitæ halfe a quarter part, of Camphire $\frac{1}{2}$ parts, these being also melted together, there must bee stirred into it Saltpeter-meale two parts, and when it is taken off the fire, there must be foure parts of bruised powder mixt with it; these being oynted upon Hoopes and Ropes and set on fire, wheresoever they light they cannot be quenched, but will burne the Enemy to death. View the Figures following.

Note, that Flaxe or Towe Hurds is best to dip into the Composition, and to wind about the Hoopè of Rope ends.



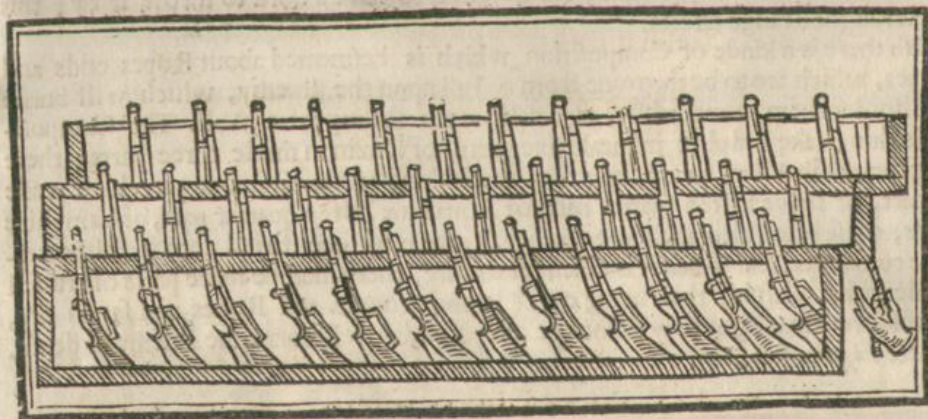
CHAP. CCXLIX.

How a frame of Musquets are to be made and ordered for the defence of a Breach, or for the flanking of a Battalia of Pikes.



He use of this frame of Musquets is very excellent both in the defence of Breaches, Bridges, Ports; or to be plac'd before the Divisions of Pikes; or flanking the Pikes in Battell, whereby the Enemy will be wonderfully shaken, and by the helpe of a few men which are to remove them too and fro, and to give fire to the traines, strange exploits may be performed: The manner of it is thus; A Frame is made of Boordes or Planke three Stories high, one story halfe a foot above the other, and a foot or more behinde one the other, the lowermost tyre is to lye about three foot from the ground; the next halfe a foot above that, and so the third: there are certain quilles or small spouts of Brasse to goe from one touch-hole to the other, so that the traine being fired, they shall one discharge after another, beginning first with the uppermost tyre, as the Enemy enters the Breach, then the second, and the lowermost last; there is also a broad plate which shall be plac'd over the Breeches of the Musquets, that no sparkles may fall downe into the Pans of the second, nor the lowermost tyre, each tyre is to hold twelve Musquets a breast, one being plac'd a foot distance from the other; there are certaine Ringles on each side to remove it by: There is one in *Germany* that hath onely twelve Musquets, which may be discharged eight and forty times, according to the French new invention for Pistols: This was practised at *Ostend* when Duke *Albert* made his potent assault, by which he was wonderfully repuls'd. *View the Figure.*

This Frame may bee made onely with the Barrells of Musquets, without stockes to them, the manner how to order them any ingenious wit will conceive of.



CHAP. CCL.

An Instrument called a Flaile, used in the defending of a Breach, or scaling of a Wall, or when the Enemy is at handy blowes.



His instrument is used in the Warres to defend breaches, or when the Enemy is entered the streets of a Towne and are at close fight, then these are the onely weapons for dispatch, there being no defence for it; it is made much after the fashion of a Flayle, onely the Swingill is short and very thicke, having divers Iron Pikes in it upon all parts of it; that which way soever it falles it destroys; divers souldiers are appointed to attend the Enemies assaulting the Breach, some standing at one end of the Breach, the residue at the other, and when the Enemy is come up at push of Pike, so close that the Pikemen can make no use of their Pikes, then these Flayles makes way through their Headpeeces and Armour. *View the Figure.*



CHAP. CCLF.

The use of the Turne-pike, and how it is framed, and of the excellent defence it makes, both against Horse and Foote upon all straights and passages.



His Instrument is of great use to bee cast into straites, breaches, passages, or high-ways; for which way soever it is rowled, there bee sharpe pikes towards the Enemy to hinder his approches; the manner of framing of it is after this manner; First there is a round Beame of light wood, as Firre or Sallow about twelve Inches in circumference; and ten or twelve foot long; at every half-footes length, or under, there must bee holes bored thorow every way a-crosse; then there must bee Staves fitted for those holes of good seasoned Ash, about a yard and a halfe long, somewhat tapering towards each end; the ends of these Staves must bee armed with Iron Pikes checked downe a good way, that they may not bee hackt off with their Swords, then being droven into the foresaid holes just halfe way of the Staffe, it will bee defensive which way soever it bee turned; the beame is to be so made, that one may be fastned to the other by hookes at each end, so that if need bee halfe a score of them may bee coupled together, or otherwise as the breach or passage is in breadth; the Musquetiers may shoot over them, and the Pikes may defend them so, that the Enemy shall not have the advantage to pull them asunder; and so long as they lye, neither Horse nor Foot can passe for them; when they are to be transported by waggon, then the Staves are to be knockt out, that they may lye in closer roome; View the Figure following.

The hole must be of a
Mortice wimbles
Bore.



CHAP. CCLII.

The use of the Pallizadoes to prevent both Horse and Foote, from any sudden assault, and how they are framed.



His Excellency the Prince of Orange had alwayes these Instruments carryed in his Army, either by Water, or by Land, for wheresoever hee did in-campe his Army for any time, especially if the Enemy were quartered neere, he alwayes gave directions to have these Pallizadoes pitcht into the ground round the quarters; and upon all Passages and Bridges the Turne-Pikes were placed with a sufficient Guard to defend them; The manner of framing them is after this fashion, they take Firre-poles about twelve Inches in Circumference

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Some *Pallizado* does have two Pikes right forwards, and two flenting forward on each side.

rence, and foure foote and and a halfe, and some five foot long and upwards, these are sharpe at the nether end with a peece of Iron, that they may enter the Gravell or Stones, and some are not; within a handfull of the upper end there is two Iron Pikes of five or six inches long driven in side-ways one crossing the other, then in the middelt betwixt both is the third Pike placed right-forwards, these being driven into the earth about a foote and a halfe, and in diltance a foote, or thereabouts asunder, the Pikes will so answer one to the other, that nothing can passe but must receive hurt, when they intend to raise a Parapet of earth, then as they finish the worke, they pull up the *Pallizados*; There is another kind of *Palizado* made of peeces of Oake-heart sharpt at one end, the other end is layed into the earth three quarters of a yard deepe neere the top of a Breast-worke, either of Skonce or Redout; View the Figure of the former *Palizado*.

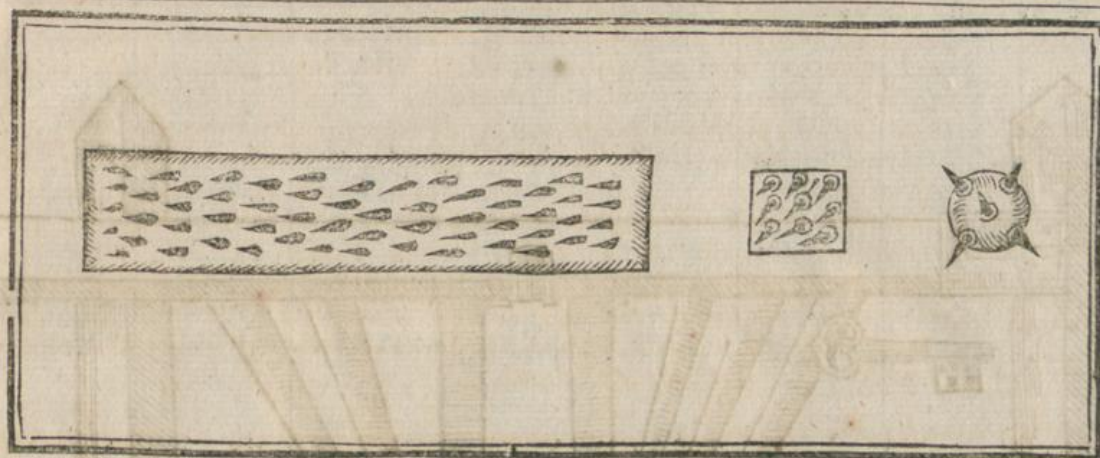


CHAP. CCLIII.

The use of the Calthrop, and of the Spiked Planke to annoy both Horse and Foote.

THe *Calthrop* is an Instrument very offensive to the Enemies Horse, and by the use of them a few Souldiers may make an able resistance, either in the streetes of a Towne, or upon any passage, or in a Pitcht Battell; the lightnesse of it being such, that every Souldier may carry two or three of them at his Girdle, and as they advance towards the Enemy, throwing them downe, they will indanger any thing that shall tread upon them; They are framed in this wise; first they take a tough peece of Sallow, and making it round about the bignesse of an Apple, there is Iron pikes driven thorow, which points every way, so that which way soever it falls a pike will bee upwards to runne into the feet, either of Horse or Man; there is another fashion made of a peece of Bord as broad as a Trencher, which is driven full of nayles, and lyned with another thin Bord, to keepe the Nayles from slipping backe; these are very good to bee throwne upon passages in the night-time, when a feare of the Enemies approach is at hand.

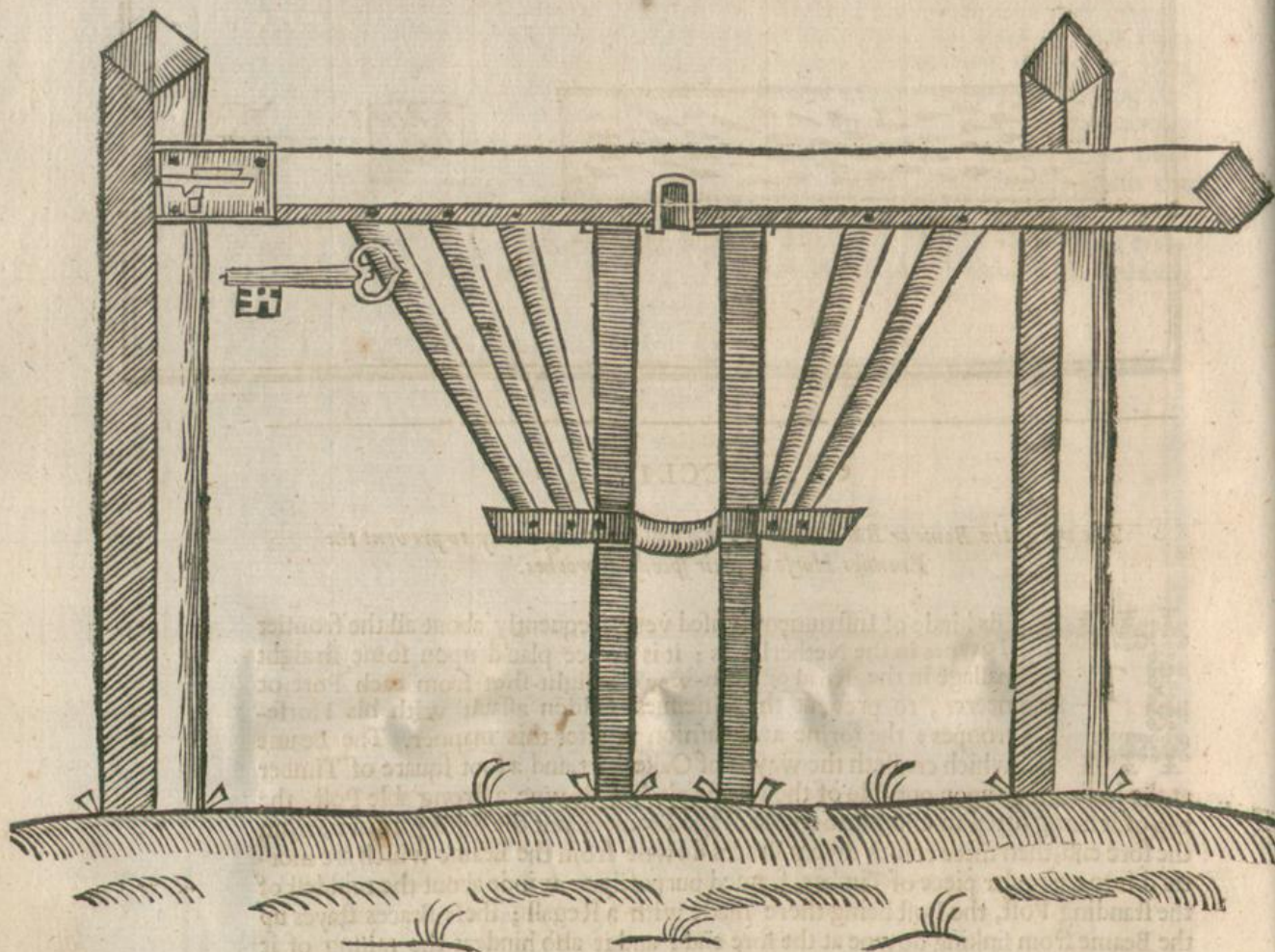
Also at the Siege of *Ost-End* the Arch-Duke invented a device to defend himselfe against sudden Sallyes out of the Towne, wherefore hee caused to bee layed at the neere Retrenchments long Plankes driven full of long sharpe spikes, the sharpe points lying upwards to runne into their feet that should assaile him; this is good to lay crosse streetes in a Towne in the night-time, when an Enemy hath entred the Ports; View the Figures following.



CHAP. CCLIV.

The use of the Borne or Baricade to crosse a passage or high-way, to prevent the Enemies Horse in their speedy approaches.

THis kinde of Instrument is used very frequently about all the frontier Townes in the Netherlands ; it is to bee plac'd upon some straight passage in the Road or high-way, a flight-shot from each Port or neerer, to prevent the Enemies sudden assault with his Horsetroopes : the forme and fashion is after this manner. The Beame which crosseth the way is of Oake-hart, and a foot square of Timber at the least ; then upon one side of the way is pitch'd downe a strong able Post, the top of it being fitted to enter into a hole of the Beame about the third part of it, from the fore end, then there comes divers Braces downe from the Beame which are mortie'd into a circular piece of Timber, framed purposely to winde about the middest of the standing Post, the Post being there made with a Regall ; these Braces stayes up the Beame from sinking downe at the fore end ; and it also hinders the raising of it up from the standing Post : upon the other side of the way is another able Post for the end of the Beame to shut against ; the said end of the Beame hath a very strong Spring-locke, which at the first pulling too locks into the Post : there is alwayes a Sentinell to garde at this Borne, to open and shut it to Passengers ; if there bee any voyd place betwixt the Postes and the hedges, it must bee strongly railed : the Figure followes, which happily may better informe you.



CHAP. CCLV.

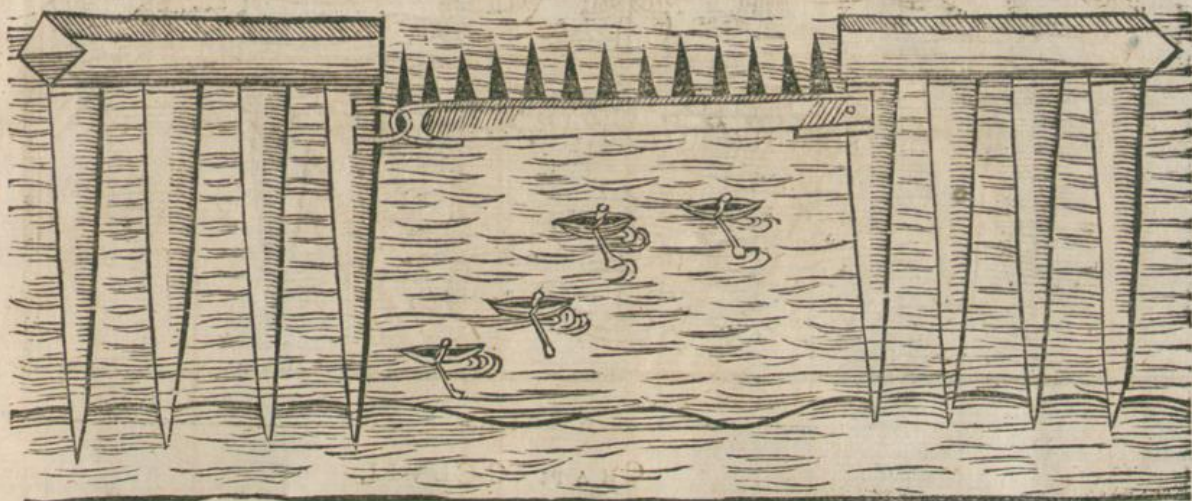
Of a second kinde of Borne or Baricade to lay over Rivers to prevent the coming up of Boates, whereby the Enemy may surprize a Towne.



His second kinde of Borne was invented by the Netherlanders to prevent the Enemies designs, who had many times deceived them by rowing up their boates the Rivers, and unexpectedly have entered their Townes: the manner of framing it is after this fashion. In the narrowest place of the River or Haven they spile both the sides next the bankes with long able spiles, mortissing the top of them into an over-way or beame of sound Timber, onely in the middest of the streame they leave a passage for such vessels or boates to passe, as are requisite: then they take a peece of Timber, or some Mast of a Ship, which being fitted in due length for the place, the one end of this Borne hath a Staple of strong Iron which is joyned by a Ringle to a second Staple that is droven into the inmost Spile; likewise upon the Spile of the other side is a strong Staple, whereunto the fore-end of the Borne is to bee fastened either by a Mortice plated with Iron, or some Chaine fastened unto it, and this is strongly lockt: upon the top of this Borne, goes a thick barre of Iron from end to end, which hath large strong pikes rivited into it three or foure inches one from the other.

Lastly,

Lastly, the iron plate or Barre is rivited to the Borne, so that it cannot possibly be cut in sunder, neyther can they have their Boates over it by reason of the Pikes; this they may open and shut at pleasure; Many times they use iron chaines, but they are more chargeable and not so good, in regard a Boat will runne over it. *View the Figure.*



CHAP. CCLVI.

Duke Alberts Invention for the staying of the Hollanders Shippes at Ostend, that his Batteries might the easier discharge upon them.

IN the Siege of *Ostend*, Duke *Albertus* had planted divers Block-houses with Ordnance to impeach the Hollanders shipping which releev'd the Towne: yet with a quicke tyde and faire Winde, they entred in despight of his Ordnance without any dammage; wherefore he bethought him to draw a mighty Cable over the Channell where the Shippes did usually passe safely by the favour of the darke night: to divers parts of this Cable, he fastned divers empty Caske, as Pipes and Hogheads to beare it up strait and even; also, there were certaine Anchors to stay the Pipes and Cable from floating away; hee having prepared his Batteries in readinesse for the same purpose on eyther side of the shore, no sooner were the Shippes stayed, but the Ordnance played upon them to their great detriment, many of them being suncke, and the rest tattered.

Some haue caused a Massie chaine to be conveyed over a Haven, or Channell, also long peeces of Timber linck'd together, hath beene a meanes to hinder shipping, for otherwise it is a difficult thing to offend the passage of shipping, or boates, especially by night, as was probable at the same Siege; there being as *Grimstone* recordeth, 70 shot made at one Fleet in that Channell, yet not one of them suncke, nor damnified. *View the Figure.*



CHAP. CCLVII.

The manner of making a Battery to floate upon the water, that the Ordnance may shoot the leveller, invented at Ostend by Duke Albertus.

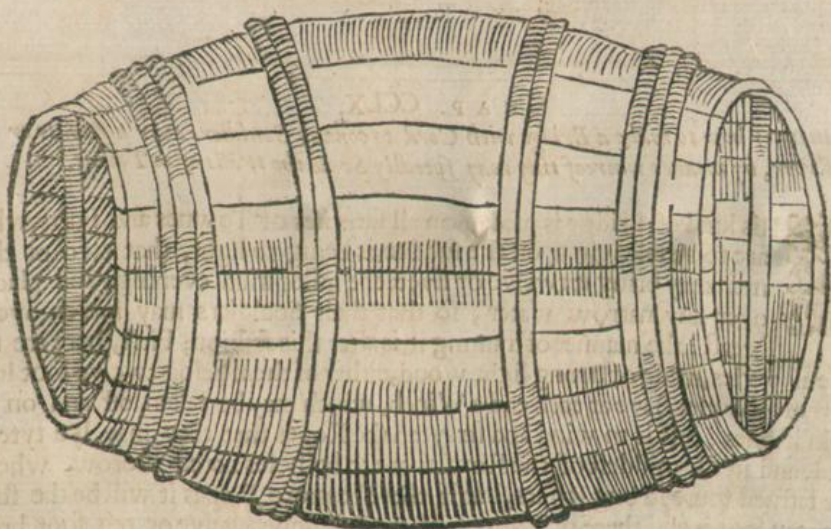
THis Floate was invented at *Ostend*, to plant their Ordnance on it, that they might strike the Vessels between Wind and water, as they came into the Haven; the manner of framing it, was on this wise: First, there were divers strong large Pipes or Hogsheds made purposely, upon the which divers Beames or Rafter were strongly fastened, crossing every way to hold the Pipes together; then there were divers Plankes fastned upon the toppe of the Rafter, after the fashion of a floore of a house, round the sides were wooll-packes, fixed to shelter the Enemies shot; this Floate lying thus levell with the water, gave the Ordnance fit opportunity to shoot at a better certainty; upon cyther side of the Haven was one of these Floates planted, not one right against the other, but a certain distance wide, so that if one mist his shoot, the other should indeavour to hit. *The figure of it followes.*



CHAP. CCLVIII.

The manner of framing the Engine called the Saulcisse, which is to be used against a beleaguered Towne to shelter both Horse and Foote.

THis Instrument was invented at Ost-end, for the safegard both of Horse and Foote; the manner of framing of it was after this manner; They tooke divers Bords or Plankes of Deale-wood, and framed them in manner of a Hogthead or Pipe, but so great that a Horseman might ride behinde it, and not be discovered; the Concavities of it was filled with Dunge and sand, it was hooped with broad Iron hoopes, it was twenty foot long; there were fiftie or sixtie men to rowle it: this did the Arch-Duke wonderfull service in preserving his Souldiers, both from the Cannon and Musquet, it being alwayes rowled before those that went to Intrench themselves, or to releev such Guards as were dangerous, and within shotte of the Walls of the Towne; by this devise they could goe as neere to the Enemies workes as they listed: the Figure followes.



CHAP. CCLIX.

How to stop up the passage of Vessels, and Boates in a Channell, or to mend a breach in an arme of the Sea.

THe best and presentest way to stop, and damme up a Channell, or a breach, is to fill the Hulke of old cast Ships, Hoighes, and Boates with earth, and so conveying them to the fittest place where the water is narrowest and shallowest, and there to sinke them; Likewise by filling old sackes full of Earth or Sand, and casting them into the water, will damme up a small Haven, and will hinder the passage of all kind of Vessels from relieving a beleiged Towne; and by this the breach of an arme of the Sea may be stopped, but first it must be well pyled to stay the Vessels and Earth from being washed away; wherefore they must take the opportunity of a low-water to worke in, and have sufficient helpe to lay the foundation sure, for feare of blowing up; Moreover, if you feare the water will decay some weake place of the banke, then there must be a stancke made to shelve off the force of the water; also if there be any Skonces or other Workes that the water beates against the Wall, and decays it by dashing against it; then for the preventing of it, there must be Mattes made of Sedge and Bulrushes, which must be staked downe before the Earth, and Hurdles made with Oysiers.

Also

Also for the Landing up of some shallow place, where the water runneth but in Winter time, or in great Stormes, the best way is to set it thicke of Oysiers, which will speedily grow, and keepe up the Sand and Rubbish from washing away, so that in a short time it will be landed up; View the Figure following.

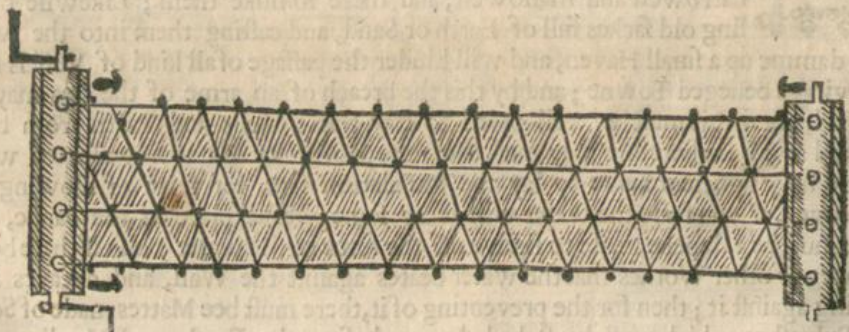


CHAP. CCLX.

The manner how to make a Bridge with Cord to convey Souldiers over a Moate or River, by meanes whereof they may speedily Scale the Walls of a Towne.



His kind of Bridge is used upon all surprises of Townes and Forts, which are to be taken in upon the sudden; it being so light, that two or three men may bring it twelve or fiveteene miles in an evening, and place it over any narrow water, so that their Souldiers may march over a-breast: the manner of framing it, is after this fashion; First, there are two wooden Rowles, made of strong light wood, either of them being twelve foot long; one of these Rowles have at each end a Winch, which may be taken off and on like to a Grindstones; this is to wind and strayten the Ropes that they may lye tyte, at each end, and in the middest of the Rowles are to be holes bored thorow, wherein must be fastned foure strong Ropes, but if there be more Ropes it will be the stronger, at every footes end there may be one, if the Bridge be twelve or ten foot broad, then it is but boring so many holes, and drawing so many Ropes thorow: then you are to take Cord, and knit it with Masches, like the Masches of a Flue, so that a mans foot cannot slip thorow; this Cord being knit all the way fast to the Cordes, one end of this Bridge is to be transported, either by one or two that can swimme, or in a Leatherne Boate made for that purpose; the ends of the Rowles are to bee staked downe strongly, either with Iron stakes made for that purpose, or with wooden; Next it is to be straitned out straite with Winches, and made fast, you are to note that over these Ropes and Masches, there is Canvasse stitched downe to make the Bridge firme, that they may not faulter with their feet in passing over; View the Figure following.



CHAP. CCLXI.

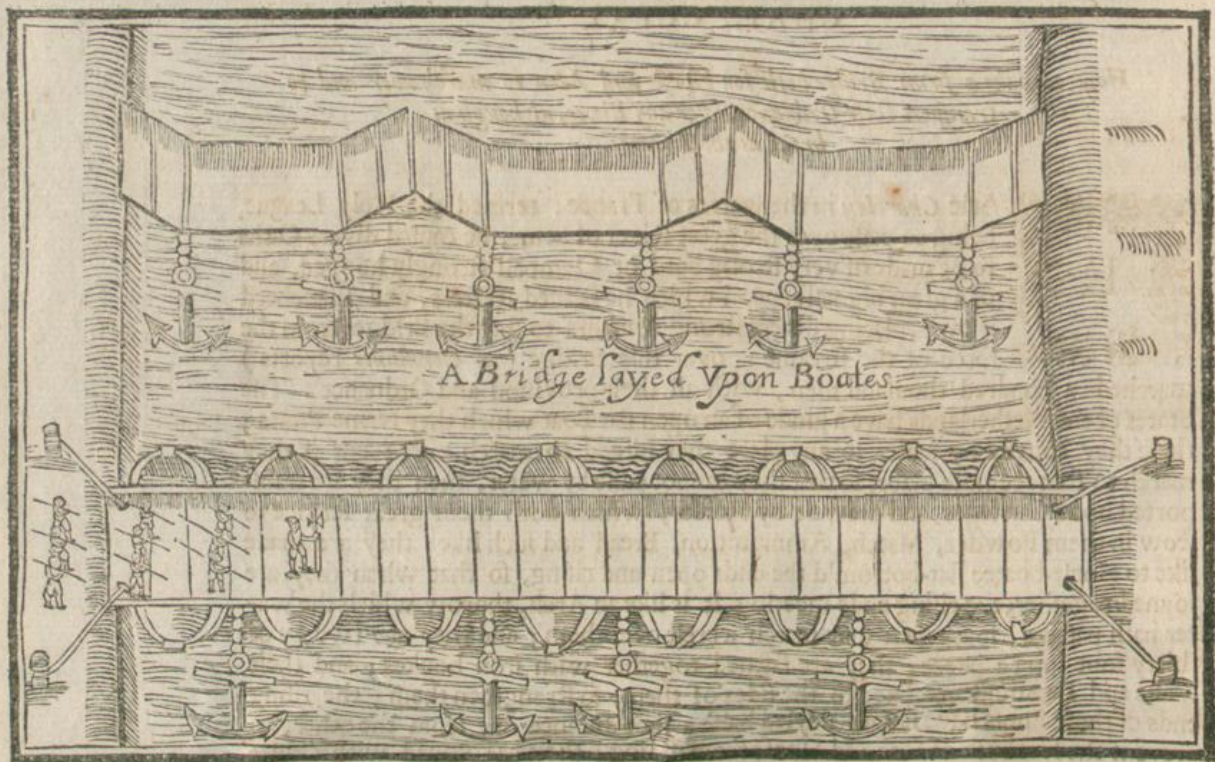
How to make a firme Bridge both for Horse and Men to march over and to transport their Ordnance, over any River, although as broad as the Thames.

Earle Charolais in the warres of France, termed the Holy League, being to passe over the great River of Seine, he caused divers Casks to be made of very strong bord or Clampall strongly hooped, and of a great bignesse, upon which he fastned Rafter, and Plancher'd it over, placing divers strong Anchors to stay the Bridge from the force of the streame: over this Bridge (as *Commines* reports) marched a hundred thousand men, with all their provision and Ordnance: The States of the Netherlands have a kinde of an open flat Boat which they terme Punts; these they convey by water to any place they intend to march over; but if they march to some remote place, so that they cannot passe by water, then they are transported upon Carriages, and drawne by Horses, which doth them great service to stow in them Powder, Match, Ammunition, Bread and such like; they are made like to Horse-boatee flat-bottom'd the ends open and rising, so that when they are joyned together, the rising ends meeting it is like an Arch, thorow which the water hath passage, foure men may march a brest over them; and they are twenty or thirty foot long a peece; they are fastned together with iron hookes; and their Masts and Tacklings are fixed to the sides of them, to strengthen them; the rising ends of these Punts have ledges nayled halfe a foot distance one from the other, to prevent the feet both of Men and Horse from sliding; they are stayed with Cables and Anchors from falling downe with the streame. These are the surest and best Bridges that ever yet were invented; and very easie to bee conveyed either by land or by water; besides many things belonging to the Warres may bee carried in them.

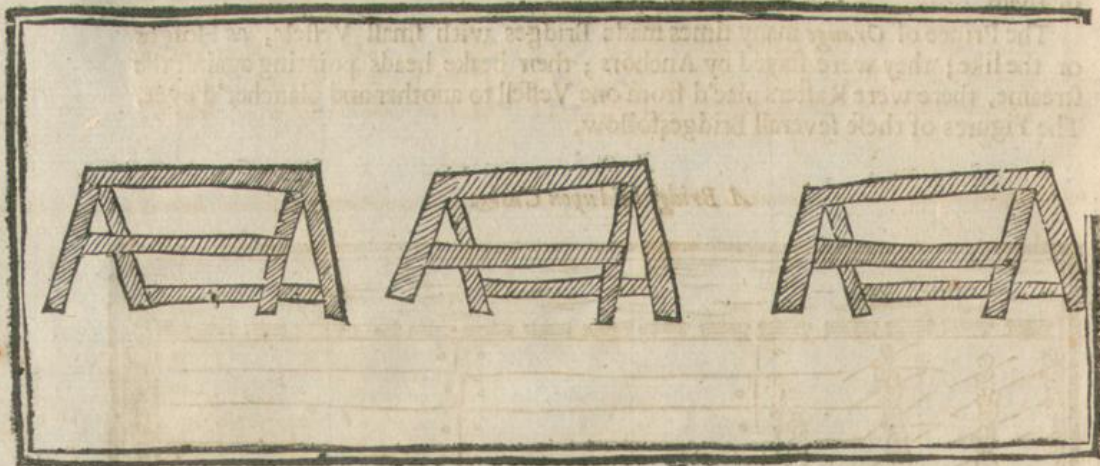
The Prince of *Orange* many times made Bridges with small Vessels, as Hoighs or the like; they were stayed by Anchors; their beake heads pointing against the streame, there were Rafter plac'd from one Vessell to another and plancher'd over. The Figures of these severall Bridges follow;

A Bridge laid upon Caske.

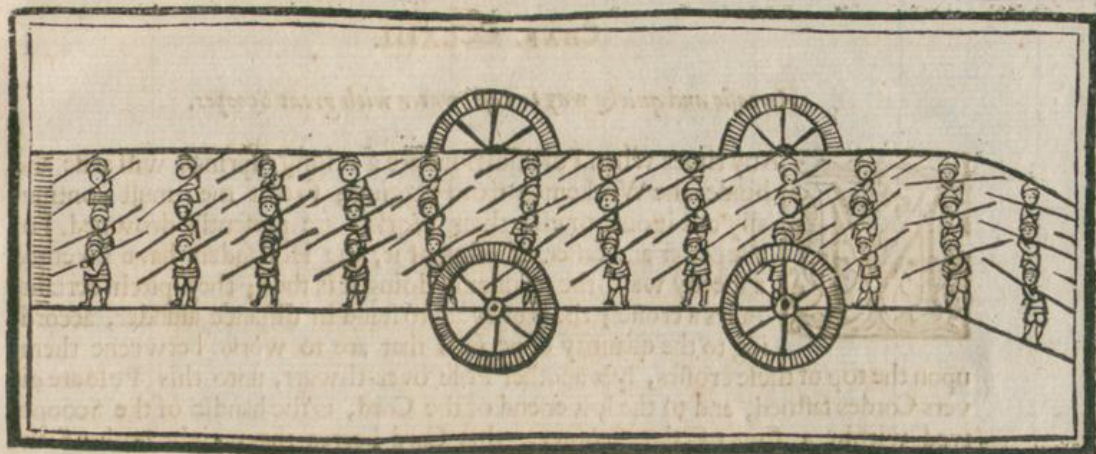


A Bridge made of Punts.

The Treffels which the King of Sweden made his Bridge upon to passe over the *Lech* into *Bavaria*, the feet of the Treffels had weights upon their Ledges to hold them downe in the water.



There was likewise another Bridge framed at the Siege of *Ostend* called *Pompey's Chariot*, it was framed of foure wheeles, and a peece of Timber of a hundred and fiftie foot long lay upon the Wheeles, upon which was framed a slight Bridge, this was to be drawne in a darke night to the Motes side, and so thrust over by the force of men; the manner of framing of it, you may more plainly see by the Figure following, onely observe the Wheeles were fiftene foot in height.



CHAP. CCLXII.

The use of the Leathren Boate, and how to make it.

THis kinde of Boate was invented for the lightnesse of it, and to bee used to convey Souldiers over Motes and Rivers, whereby some suddaine and unexpected exploit may be done before the Enemy is aware of it: for a Souldier may carry one of these under his Arme twenty miles, without any great trouble: the manner of framing them, is after this manner; there must be the two sides or Bellies of an Oxe hide well tanned, beaten out and made concave; this being cut fashionable to the keele of a Boate, the two sides are to bee sowne strongly together, so that no water may soake through, then taking a couple of strong staves to perid the sides and the ends of the Leather from bending in, when the Souldiers are in it. The Hollanders carry their Skutes and Boates upon carriages, and in them they put their Ammunition and other necessaries, being well covered over with Tilts, or sometimes one Boate covers the other; these Boates they can speedily take off from the carriages, and upon all occasions suddainly make use of them. *View the Figures of them.*



CHAP. CCLXIII.

An easie and quicke way to cast water with great Scoopes.



Any times when Fortifications are a raising, springs will arise and hinder the Workemen from digging; so that men must continually cast it out, or else their Workes are presently drowned. For the better and easier effecting of it, the Hollanders have invented a speedy way, the manner of doing it is thus; they pitch certaine Poles a crosse; the crosses are to stand in distance asunder, according to the quantity of persons that are to worke betweene them; upon the top of these crosses, lyes another Pole over-thwart, unto this Pole are divers Cordes fastned, and to the lower end of the Cord, is the handle of the Scoopes tyed within a foot of the Scoope, this Cord beares the weight both of the Scoope and of the water, the man is onely to guide the Scoope out, pulling it too and fro, these Scoopes may be very great ones; many times they nayle on Steales unto great Traves, having a peece of Leather fastned over the end of the Tray by the Steale, to keepe the water from flying backwards; by this devise a man may cast more water at ease in one houre, than otherwise they can doe in three; besides, they wet not themselves halfe so much. *View the Figure following.*



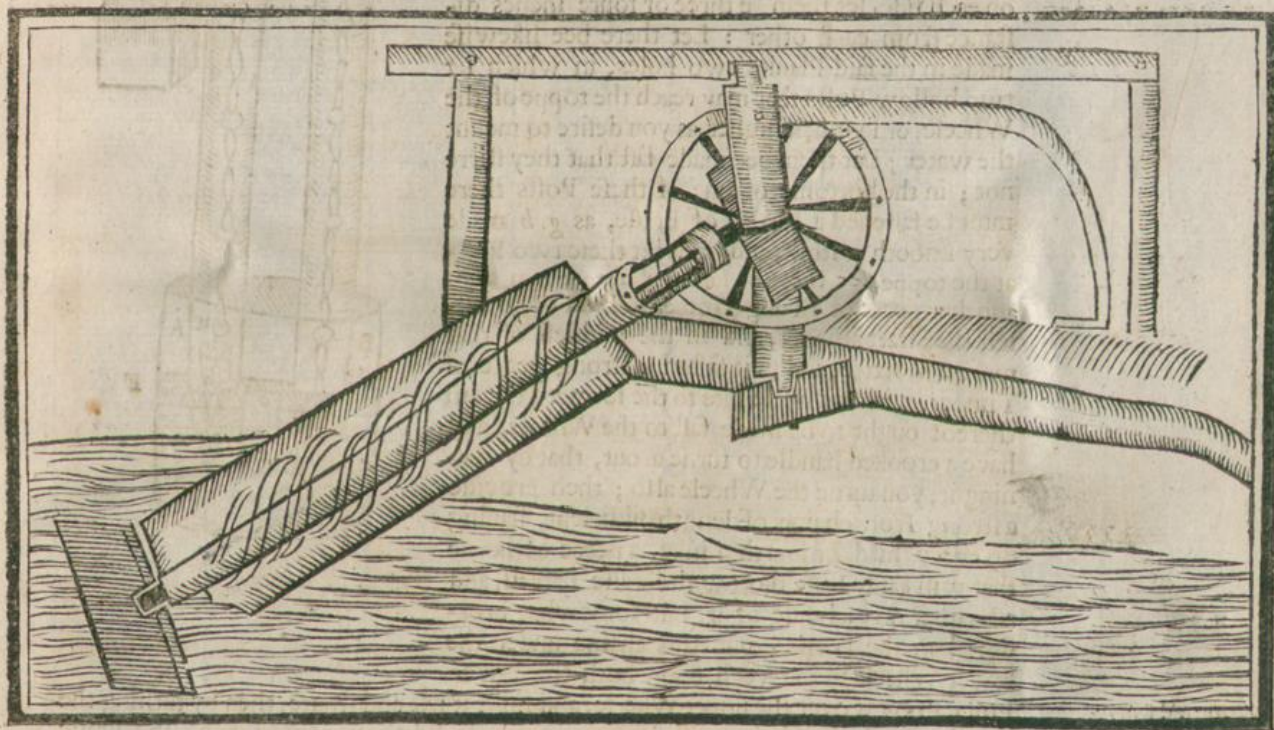
CHAP. CCLXIV.

How to make a Skrew to winds up water, with the use of it.



His Engine called the Skrew, was invented by the *Hollanders* to empty Ponds and Motes, it being a thing very usefull in the Warres, it is framed after this manner; First, there is a Rafter some twenty foot long, and sixteene inches about, this is hewen round, onely a foot and halfe at the upper end it is foure square, whereon a Trundle wheele is to be fixed, and to be turned about by a Cogge wheele, at each end of this Rafter or Wheele-tree is a gudgion of iron as the Wheele-tree of a Mill hath, for the Engine to turne upon; then within three quarters of a foot of the lower end, there is a Regall to be made in this Wheele-tree, which must be made halfe an inch deepe, and so carried in manner of a Skrew, within the foot of a Trundle wheele, at the upper end; next you must take Deale Boordes of eightene inches long, the one end of them is to be fitted cleverly into the Regall, and joyned so close that no water may get out, it will seeme to be after the fashoin of a winding Stare-case, this is to be covered over with Deale Boordes, and likewise to be reagold into them, that the ends of the short Boordes may be fastened into them, and hooped over with flat iron Hoopes, so that it will seeme

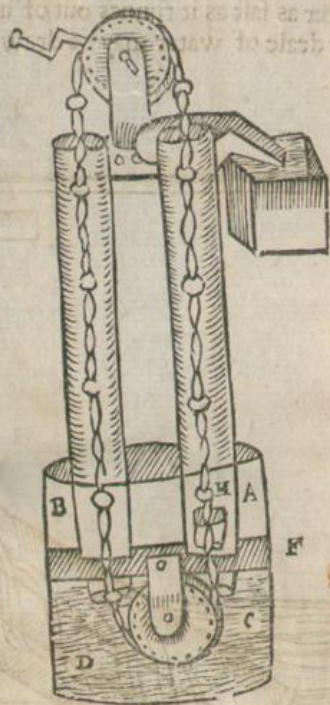
feene round like a Pype, or a great long Barrell. Next there is a Cogge-wheele to bee made to turne this Engine round ; it is formed like a Cogge-wheele of a Horſe-mill, only the Cogges are to ſtand downwards, and it is drawne about with two or three Horſes, Plankes being placed for them to goe on ; this Engine being placed in the water : the nether Gudgeon running in a peece of Timber placed for that purpoſe in the water, the Engine lying ſide-ways ; the upper Gudgeon is likewise placed in another peece of Timber very tryly, ſo that the Cogge-wheele may turne about the Engine ; at the upper end of the Barrell of this Engine muſt be placed a Troſſe to receive the water, and convey it away into ſome ditch ; this Engine will ſcrew up water as faſt as it runnes out of an Overſhot-mill, whereby in a ſhort time an infinite deale of water may be drawne. *View the Figure.*



CHAP. CCLXV.

The Description of an Engine whereby water may be drawne out of any place or depth, or mount any River : water to bee conveyed to any place within three or foure miles distance.

Suppose *A. B. C. D.* to be a deepe Moate, River, Well, or Pond, and *EF* to be a strong peece of Timber fastened overthwart the same a good distance in the water, in this Planke let there bee fastened a peece of Timber, with a strong Wheele in it as *G* and *H*. having strong Iron spikes drove athwart the Wheele within the crevice, and strongly rivited on each side, let them be three or foure inches distance from each other : Let there bee likewise made in the said Planke two holes, in which set two hollow Posts that may reach the toppe of the Wheele, or so much higher, as you desire to mount the water ; Let them bee made fast that they stirre not ; in the bottome of one of these Posts there must be fastened a barrell of Brasse, as *g. h* made very smooth within, and betwixt these two Posts at the toppe, let there be fastened unto them both another peece of strong Timber to hold them fast, lest they start asunder, and in the midst of that make a Mortice, and in it fasten a strong peece of Timber, with a wheele like to the former ; the pin thereof ought to be made fast to the Wheele, and have a crooked handle to turne about, that by turning it, you turne the Wheele also ; then provide a strong Iron chaine of length sufficient, having on every third or fourth Linke, a peece of horne that will easily passe thorow the brasse Barrell, and a Leather on each side of it, but somewhat broader then the horne ; put this chaine under the lower Wheele in the Well upon both the lower Posts, draw it over the upper Wheele, and linke it fast and strait, then by turning the handle round, the Chaine will also turne, whose Leathers comming up the Brasse Barrells will force up the Waters before them. Or after the same manner you may take two Plankes eightene or twenty inches broad a-peece, and twenty or thirty foot long, or more ; at the lower edges of these Plankes there is a bottome Planke of the same length and thickeesse closely joyned and fastened ; also downe the midst is another joyned and fixed, these are to bee nine inches broad, and being thus framed, it makes a square Boxe, as is usually for Clocke-leads to goe downe in, the upper side is open like a Troffe ; then there are divers square peeces of Bordes fitted justly to goe up and downe the said Concavities ; these Bordes have foure flat Irons goes thorow them, to each corner goes one, these are keyed together, so as they may play to and fro ; these square peeces being thus chained together, drives up the water thorow the hollow of the said Plankes ; at the two ends of this Engine is a Wheele as the former hath, only they differ in fashion, for they are made like a Millers Trundles, the uppermost hath a double Sweake, so that eight or tenne men may turne at it ; the nether end of this Engine is placed in the water, the upper end is stayed with Crutchets or other provision ; the open side lyes upwards, and in turning the Wheele, those square bordes comes downe the open side, and runnes up the Boxe, and forceth the water out.



CHAP. CCLXV

*The description of an Engine to force water up to a high place very usefull to quench
fire amongst buildings in Townes and Garrisons, or Houses in
Campes or Leaguers.*



His Engine hath a brasse Barrell marked *a.* having two suckers in the bottome of it marked *b.* also a large Pipe going upon one side of it marked *c.* with a Sucker nigh unto the top of it; and above all a hollow round Ball *d.* with a Pipe at the top of it made to skrew another Pipe upon it to direct the water to any place: then fit a Forcer unto the Barrell with a handle fastned unto the top, at the upper end of this Forcer drive a strong screw; and at the lower end a Skrew-nut; at the bottome of the Barrell fasten a Screw, and at the Barre that goeth crosse the top Barrell let there be another skrew-nut: put them all in order, and fasten the whole to a good strong frame marked *f.* that it may stand steady: when you use it; either you must place it in the water, or in the Channell of the streete; and drive the water up to it with broomes; and by moving the handle too, and fro, it will cast the water up with mighty force to any place you shall direct it: Note, there is no Engine for Water-workes of what sort soever (whether for service or pleasure) can bee made without the helpe of Suckers, Forcers or Clacks: a Sucker is a Boxe made of Brasse having no bottome; in the midst of which there is a small barre goeth crosse the same, having a hole in the midst of it; this Boxe hath a lid so exactly fitted unto it, that being put unto it, no Ayre nor Water can passe betweene the Crevisses; this Cover hath a little Button on the top, and a scame that goeth into the Boxe, and so thorow the hole of the aforesaid crosse Barre; and afterwards it hath a little Button rivited on it, so that it may with ease clap up and downe, but not be taken, or slip quite out, as this figure in the Margent demonstrates.

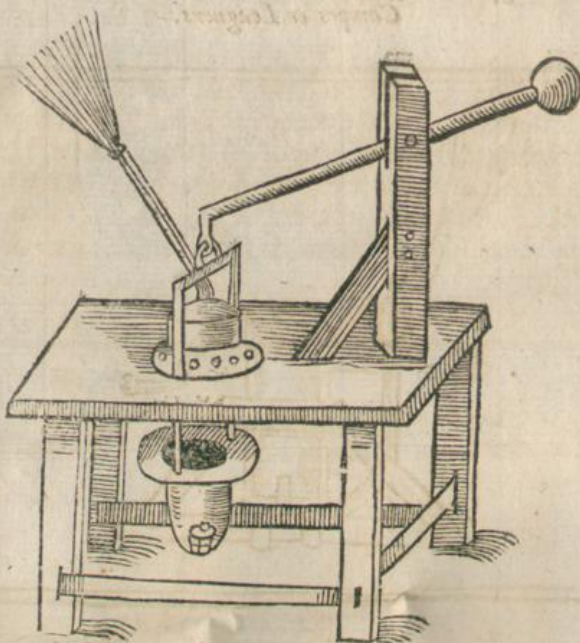


A Forcer is a plug of wood exactly turned and leathered about the end that goeth into the Barrell, is Semi-circularly concave, as this second Figure opposite sheweth.

A Clack, is a piece of Leather nailed over any hole of a Pumpe, &c. having a peece of Lead to make it lye close, so that no Ayre nor Water may passe thereby, as the third Figure sheweth.

CHAP. CCLXVII.

The description of another kinde of Engine to cast up water with violence.



Here must bee prepared a strong Table of Planke three or foure inches
T thicke ; with an Iron Sweep fastened at the one end thereof to lift up
 and downe ; unto the end of the Sweep let there be linked a piece of
 Iron having two Rods of length sufficient ; let there bee made a hole
 quite through the middest of this Table, whose diameter let be above
 five or sixe inches ; then provide two peeces of Brasse in forme of Hattes ; but let the
 brim of the uppermost be but one inch broad ; and have divers little holes through it
 round about : also in the crowne of this must bee placed a large Sucke, and over it a
 halfe Globe ; from top of which must proceed a hollow Trunke, about a yard long,
 and of a good and wide Bore : then take good liquored Leather two or three times
 double, and put betweene the bordes and the brims of this, and with divers little
 Skrewes (put through the holes of the brim) skrew it fast unto the top of the Table.
 Note, the Table must bee leathred also underneath the compasse of the brim of the
 lower brasse ; also the lower brasse must bee of equall diameter in hollownesse un-
 to the other ; but it must bee more Spirall towards the end or bottome ; and must
 have either a large Clocke or Sucke fastened in it : also the brim of this must bee lar-
 ger then that of the uppermost, and have two holes made about the middest on each
 side one ; bore then two holes in the Table on each side of the brasse, one answera-
 ble unto the holes of the brim of the lower brasse ; through which holes put the two
 Rods of the Iron hanged to the Sweep, and rivet them strongly into the holes of
 the lower brasse : place this Engine in water, and by moving the Sweep up and
 downe, it will with great vigor cast the water on high.

CHAP. CCLXVIII.

How to make water at the foot of a Mountaine, to ascend to the top of it, and so to descend on the other side, for the furnishing of Garrisons.

TO this there must be a Pipe of Leade, which may come from the Fountaine *A*, to the top of the Mountaine *B*, and so to descend on the other side a little lower than the fountaine as at *C*, then make a hole in the Pipe at the top of the Mountaine *B*, and stoppe the end of the Pipe at *A*, and *C*, and fill this Pipe at *B* with water, and close it very carefully at *B*, that no ayre get in at the hole *B*, then unstop the end at *A*, and at *C*, then will the water runne perpetually up the Hill, and descend on the other side; this is of great consequence to furnish Villages.



CHAP. CCLXIX.

How to make a Scaling Ladder of Cords, which may be carried in a Souldiers Pocket, by which a Wall, Castle, or Towne may be scaled.

THIS Engine is of excellent use in the Warres, for the speedy surprising of Townes; you must first take two pulleyes *A* and *D*, unto that of *A* there must be fastened a strong Hooke or Crampe of iron as *B*, and at *D* let there be fastened a Staffe of a foot and a halfe long as *F*, then at the pulley *A*, place a hand of Iron as *E*, to which tye a Cord of halfe an inch thicke (eyther of silke or pure hempe) then strive to make fast the pulley *A*, by the helpe of the Crampe-iron *B*, to the place that you intend to scale, and the staffe *F* being fastened at the pulley *D*, put it betweene your legges as if you would sit upon it, then holding the Cord *G* in your hand, you may guide your selfe to the place required.



CHAP. CC LXX.

Of Scaling-Ladders framed of Wood, and how they are to be used in the Warres.



His Instrument for the scaling of a Wall, is to be made of light Wood, and about nine or ten foot long, scaled like a Ladder, the upper end of the sides, have Hookes fastned unto them, to hang somewhat shelving, that the Souldiers may the easier ascend, if the Wall be higher, then there may be two of these Ladders hooked together, some are made with joynts to open longer or shorter, as occasion shall be; but for the most part, the Scaling-Ladders are made according to the height of the Wallles that are to bee scaled; these are carried by

Wagon or by Water, and are to be hung upon the Wallles or Ports very secretly, for feare of discovery. *View the figure.*



CHAP. CCLXXI.

The use of Gabions and Baskets, for the defence of the Cannoniers and Musquetiers.

These kind of Instruments were invented for the securitie both of the Cannoniers, and also of the Musquetiers, the manner of framing them is common to all Basket-makers; the *Gabion* or great Basket is some foure foot Diameter, and made of coarse rodde of Osiers or water Sallowes; and foure or five foot high: They are to be first placed where they should be used as a Barricado against the great Shot, and then they must be filled with good earth well rammed; there is many times three or foure set one before the other to bury the shot of the Canon; and likewise one a-top of another to shelter both the Men and Artillery. The same small Baskets are likewise made of rods, and two foot, or two foot and a halfe Diameter, and about the same height; these are to be filled with good earth, and to bee placed upon the Parrapets and breast-workes one close by another for the Musquetiers to discharge betweene them, and to shelter them from the Enemies Bullets, these are likewise many times set double; there must be a care no stones be amongst the earth; if Baskets should be wanting, then there must be Sacks filled, as before is shewed. *View the Figures.*

Many times some of these *Gabions* are sixe foot Diameter.

These small Baskets are used to carry up earth to the toppe of a worke upon Souldiers Shoulders.



CHAP. CCLXXII.

The use of Cru-wagons and small Carts, with the fashion of them.

These Instruments were invented to convey Earth out of Moats, and to carry it upon workes; those Wheele-barrowes that are to be driven up by the strength of one man, are made very small and light; they are used chiefly in the foundation of a worke; before it growes too steepe for the Horse to clyme up; there are shelving places left for the Wagons to bee driven up, and Bordes layd to keepe the wheelles from sinking into the eath. The Figure followes.

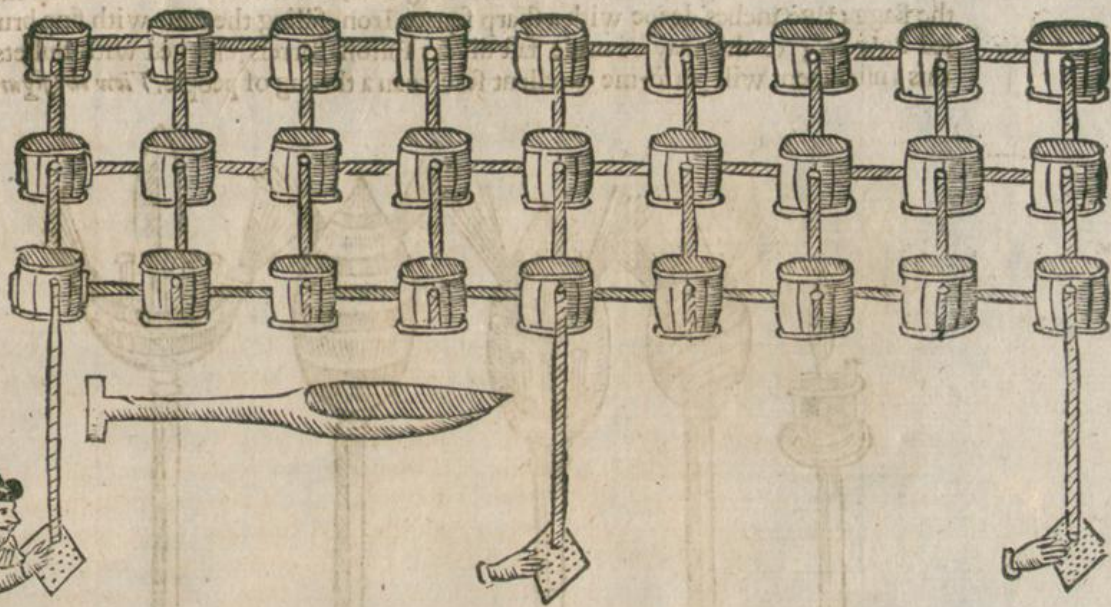


CHAP. CCLXXIII.

*The use of the Powder-pots in a pitch Battell, to mischiefe and breake
the Enemies Rankes, with the Description of the
forme of them.*



Hese Engines are of use to discomfit an Enemy in a pitch Battell, the manner of framing them, is according to this following Description: there must bee divers Pots prepared, either of Earth, or of tinned Lattin, the Mouths of them are to be foure inches Diameter, and the height of them fixe, on either side of these is a hollow quill formed of Earth or sodred of Lattin, about the bignesse of a Tobacco-pipe; these are to goe from the toppe of these Pottes just to the bottome to convey the traine of Powder to the Touch-hole at the bottome; Vpon the toppe of this Quill is a round knob to bee plac'd hollow, about the bignesse of the halfe shell of a Walnut; this is to put the end of a Reed, or pipe made of Tinne, to convey the traines of Powder from one Pot to the other. Further, a certaine number of these Pots, are to have upon all foure sides, Pipes, as before is shew-ed; these are to be placed both at each end of the Stratagem, and in two or three places in the middelt, from these the fire is immediatly to be given, that the fire may more speedily be spread to every ranke of these Pots; and indeed if they were all made after this manner to convey fire from all foure parts, it would bee more speedier and better, onely the traines would bee a little the more trouble to lay from one to the other. These Pots are to be set fixe foot asunder every way square, or further as occasion shall offer. These Pots being filled halfe full of Powder, there is a peece of thinne Borde to bee fitted to the diameter of the Pot, and put downe close to the Powder; upon this Borde are Pible-stones to be placed, to fill up the rest of the Pot, and then to bee covered to keepe them in. In the next place there are divers Wimbles to be made of a just bignesse to the Pottes, these are to bore the holes in the earth to place the Pots in; note the holes are to bee bored somewhat aslent, that the stones may flie side-ways to disorder the Rankes; if it be swardy ground, then only the top of the sward is to be laid to cover the Pots, and the residue of the earth is to be cast quite away towards your owne Troopes to avoide suspition; then there are Regals cut from pot to pot, to lay the Pipes which are to convey the traines of Powder; these are also to be covered as the former: there may be also long traines made, both from the two ends, and also from some other places about the middest, these traines are to bee likewise conveyed in Pipes tenne or twenty rodde towards your owne Bataliaes, and when the Enemy is marcht full upon them, then those appointed to attend these traynes are to give fire unto them; Note if the earth should bee wet, then the Pots and Pipes that convey the Traines, must bee closed with Pitch or Tallow to prevent the moystning of the Powder. View the Figure following of all the parts of the Stratagem, which happily may cause you better to understand it.



CCLXXIV.

How to make Torches and Candles to burne in any weather : being a thing most necessary in the warres.

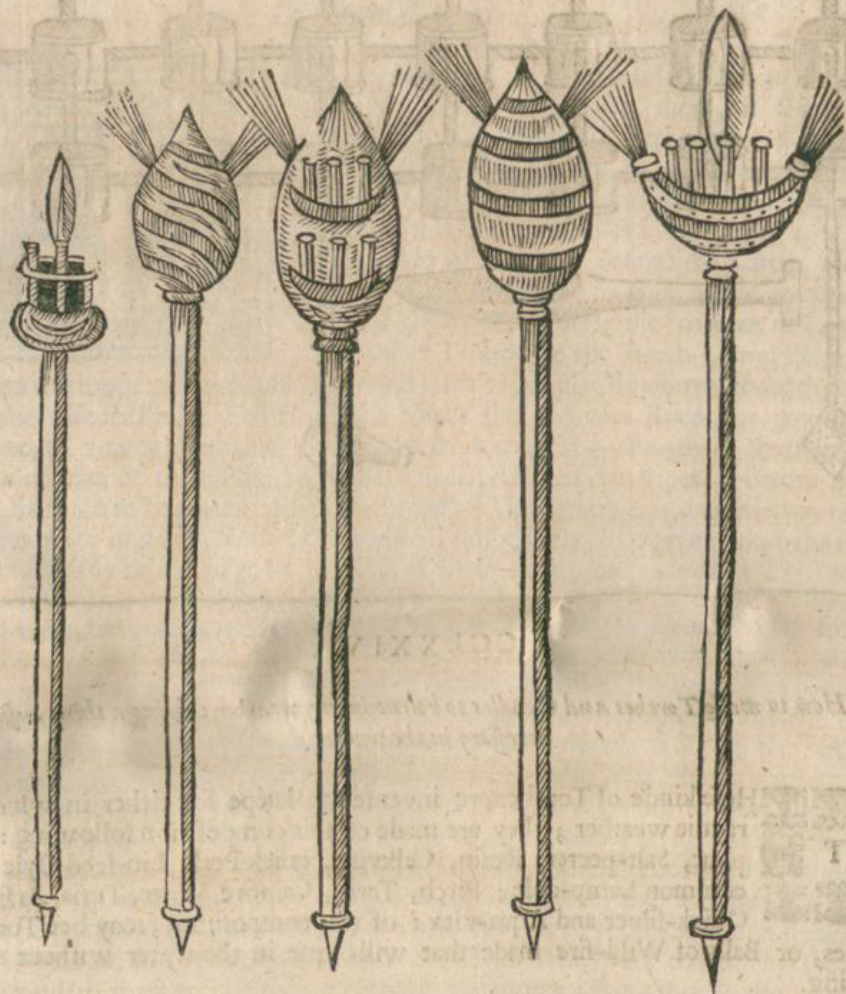
T Hese kinde of Torches are invented to keepe fire either in windie or raynie weather ; they are made of this composition following : Sulphur, Salt-peeter, Rosin, Calxvine, quick Peal, Lin-seed Oyle, and common Lamp-oyle ; Pitch, Tarre, Camfire, Waxe, Tutia, Arsnicke, Quick-silver and Aqua-vitæ : of this composition, may bee Torches, Candles, or Balls of Wild-fire made that will burne in the water without extinguishing.

CHAP. CCLXXV.

How to arme Pikes with Wild-fire and Pistols for to with-stand a Breach, and defend it against the Enemy.

T His kind of arming of Pikes at the Speares end with Wild-fire was invented for the defence of a Breach, Port or Bridge ; and it hath beene approved that an Enemy hath beene more feared with it then with any other kinde of weapon : the manner of framing these Weapons is after this fashion. First, there must be Powder bruised, eight parts ; Peeter in Roch, one part ; Peeter in Meale, one part ; Sulphur in Meale, two parts ; Rosin-Roch, three parts ; Turpentine, one part ; Lin-seed Oyle, one part ; Verdigrease, halfe a part ; Bole-Armoniack $\frac{1}{2}$ part : these ingredients must bee put in a Bagge made of strong Canvas, which first must be put upon the Pikes end, and the lower end of it being tyed fast to the Pike, and the Bagge filled up with this Composition, the other end thereof must also bee fast tyed to the end of the Speare ; the whole Bagge must be soundly wouled with a small Cord : this being done, then there must bee moulten in a Pan, Pitch, foure parts ; Lin-seed Oyle, one part ; Turpentine, one part ; Tarre, $\frac{1}{2}$ part ; Tallow, one part : these being mixt together must be daubed all

all over the Canvas a good thicknes : then being cold, two holes must be bored into the Bagge two inches deepe with a sharp square Iron, filling the same with fine bruised Powder ; to this may be made fast divers Pistoll-Barrels charged with Bullets : this instrument will performe excellent service in a throng of people. *View the figure.*



CHAP. CCLXXVI.

A Device to make a Musquet shoot with the same quantity of Powder halfe as farre againe, as her usuall Shot is.

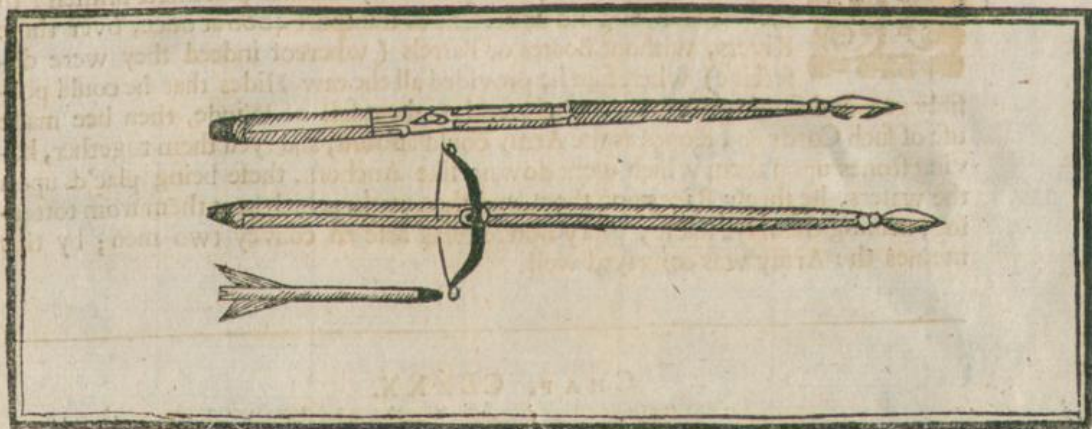


His Invention the King of Sweden did make tryall of, and it is a thing highly to be prized in the Warres : for many times it happens, that the wings of Shot in a pitch'd Battell are drawn out to skirmish with an Enemy before they be within the true distance of the Musquets commanding Shot ; or being discharged by the Enemy out of some Fort many times when they are out of distance, whereby much Powder and shot is spent to no purpose ; now to remedie this there is an approved device which will cause a Musquet or Canon to shoot halfe as farre againe with the same quantity of Powder : and this is effected by taking of white Case-pepper of the soundest Cornes, and steepe them 24 houres in the strongest Aqua-vita ; then being taken out and dried in the Sunne, so that they may not danke the Powder ; then charging the Peece with the usuall charge of Powder, you must take so many of these pepper Cornes as will cover the circumference of the Bore, and being put downe close with the sticke to the Powder ; then putting next to the Pepper the Bullet ; this being tryed at any marke, it shall be sensibly found to convey the Bullet with such a violence farre beyond the accustomed shooting, and being charged without this ingredient, the Bullet shall not come little more then halfe the way.

CHAP. CCLXXVII.

Of the Bow-Pike, and how it is best to be used in the Warres.

THis Invention of joyning a Bowe to the Pike, may bee of excellent use in the Warres, to impale the Flankes of an Army, for when the Horse shall charge eyther in Flanke or Rcare those Arrowes will gaule them: they are very good to be drawne out to safegard some small troopes of Ihot, that shall bee sent out to discharge upon the Horse; but for the placing of these in the Front of the maine Battalia's, I hold it not so good, unlesse it be onely the two first rankes; for it will bee very troublesome when the Troopes shall joyne at push of Pike; besides, the Pikes heads will soone cut their Bow-strings in sunder, and make them of no validitie: and questionlesse in the time of stormie wet weather, these Bowes would doe great service, when the Musquet cannot be discharged for wet; but were it so, that a Pike were made of such an indifferent bignesse towards the But end, that there might be disposed in it three Petronell Barrels, made of a very light substance, as there is a new Invention found out in that kinde; there is a light locke to be plac'd a yard from the But end, this shall at once pulling up, strike fire twice, having a double pan, and that part of the Pike the Petronell is plac'd in, is to be turned round, so that the Touch-holes of these Barrels may turne to the locke one after another, without removing either of hand or foot; this would worke some effect against the Enemies Pikes, it going with that force, that it would enter their Corislets; which the force of an Arrow could not performe. *View the Figures.*



CHAP. CCLXXVIII.

The Description of an Engine, whereby the diversitie of the strength of powder may be truely knowne.

TO know which are the strongest sortes of Gunpowder; according as this Figure demonstrates, you must prepare a Boxe as *AB*, beeing foure inches high, and two inches wide, having a Lid joyned unto it; the Boxe ought to be made of Iron, Brasse, or Copper, and to be fastened to a good thicke Planke, and to have a Touch-hole at the Bottome as *O*, and that end of the Boxe where the hinge of the Lid is, there must stand up from the Boxe, a peece of Iron or Brasse, in length answerable unto the Lid of the Boxe, this peece of Iron must have a hole quite through it towards the top, and a Spring as *AG*, must be skrewed or rivited, so that the one end may cover the said hole; on the top of all this Iron or Brasse that stands up from the Boxe, there must be jointed a peece of Iron (made as you see in the Figure) the hinder-part of which,



which, is bent downeward and entreth the hole that the Spring covereth; the other part resteth upon the Lid of the Boxe, open this Boxe Lid, and put in a quantity of Powder, then shut the Lid downe, and put fire to the Touch-hole at the Bottome, the Powder being fired, will blow the Boxe Lid up the notches, more or lesse, according to the strength of the Powder; thus by firing the same quantity of divers kindes, at severall times, you may know which is strongest.

CHAP. CCLXXIX.

Of a Bridge made without Boates or Barrels, Cordage or Timber-woke which transported 4000 men at once, over a great River.



In the Ascent of *Cyrus*, the third Booke, pag. the 57. the Army being in a great distresse invironed on one side with high Mountaines, and deepe broad Rivers on the otherside, *Rhodian* presented himselfe to the Generall, and did undertake to transport 4000 at once, over those Rivers, without Boates or Barrels (whereof indeed they were defective) wherefore he provided all the raw Hides that he could possibly get, and sowing them up very close, blew them full of Winde, then hee made use of such Cords and Ropes as the Army could afford, and tyed them together, having stones upon them which went downe like Anchors, these being plac'd upon the waters, he threw Rice upon them, and then earth, which kept them from tottering, making them lye stable, every Bouget was able to convey two men; by this meanes the Army was conveyed well.

CHAP. CLXXX.

How Caesar made a Bridge upon the River Rhine and carried his Army over into Germanie.



Caesar holding scorn to transport his Army over the River *Rhine* by Boates into *Germany*, he bethought himselfe to try what hee could doe to make an artificiall Bridge, which should stand more for his honour, and the terrour of his Enemies; they conceiving it impossible to frame a Bridge over a water so deepe, broad, and swift, wherefore he caused great store of Timber to be brought, and at two foot distance, he placed two Trees of a foot and halfe square, sharpened at the lower end, and cut answerable to the depth of the River; these he let downe into the water with Engines, and drove them in with Commanders; not perpendicularly, after the fashion of a Pile, but Gablewise and bending with the force of the water; opposite unto these, he placed two other Trees, joyned together after the same fashion, being 40 foot distant from the former by the demension betweene their lower parts in the bottome of the water, and reclining against the recourse of the River; these two paire of Couples thus placed, he joyned together with a Beame of two foot-square, equall to the distance betweene the said Couples, and fastned them at each end on eyther side of the Couples, with Braces

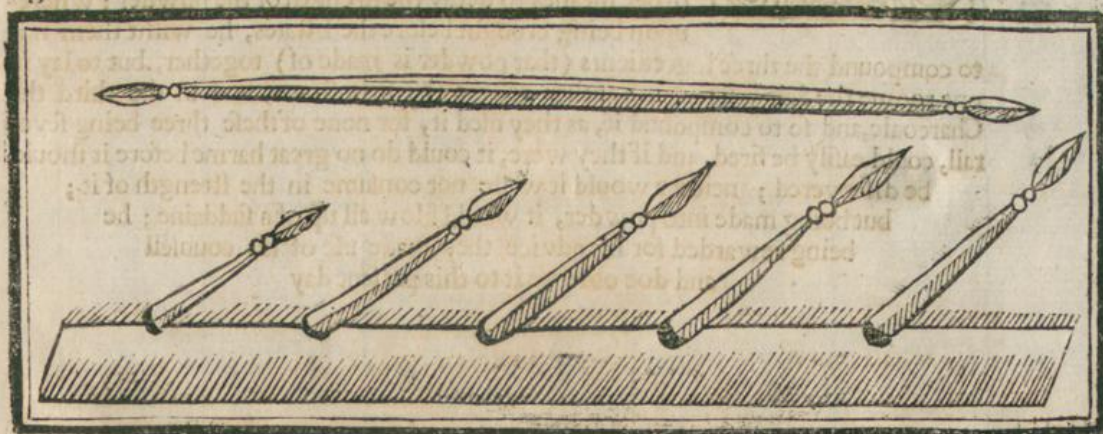
Braces and Pins, whereby the strength of the worke and the nature of the Frame was such, that the greater the violence of the streame was, and the faster it fell upon the Timber worke, the stronger the Bridge was united together in the couplings and joynts; In like manner he proceeded with Couples and Beames, untill the Worke was brought unto the other side of the River, then he layed straight planks from Beame to Beame, and covered them with hurdles, and so hee made a floore to the Bridge. Moreover, on the Lower side of the Bridge, he drove Supporters, which being fastened to the Timber-worke, did strengthen the Bridge against the force of the water, and at the upper side of the Bridge at a reasonable distance, he placed Piles to hinder the force of Trees or Boates, or what else the Enemy might cast downe to damme up the water, whereby the Bridge might have beene borne downe by the violence of the streame; this worke was begun and finisht in ten dayes.

CHAP. CCLXXXI.

The Description of an Instrument, invented by King Henry the fifth, at the Battell of Agincourt, and since used by the King of Sweden, and by him called a Swines-Pike,



His Instrument was first invenced by King Henry the fifth; at the Battell of Agincourt, and did infinite service there; and now of late dayes was used by that famous Generall, the King of Sweden: the manner of it is thus; First, the Instrument is made of a strong peece of Ash, about foure foot in length, biggest in the middelt, and shaved Taper-wise towards each end; upon each end is fastened on an Iron Pike of an indifferent length, with cheekes downe a pretty way the staffe to strengthen it; this instrument every Musquetier carried one of them at his girdle, & when they were upon service, as they advanc'd to give fire upon the Enemy, they stucke down one of these somewhat sloping, to the intent if the Enemies horse should charge them, these Instruments would prevent them; for they could not possibly shift them, but they would pierce their Horses Breasts: by this they were able to maintaine a skirmish, against the potency of the Horse. *View the Figures of it.*



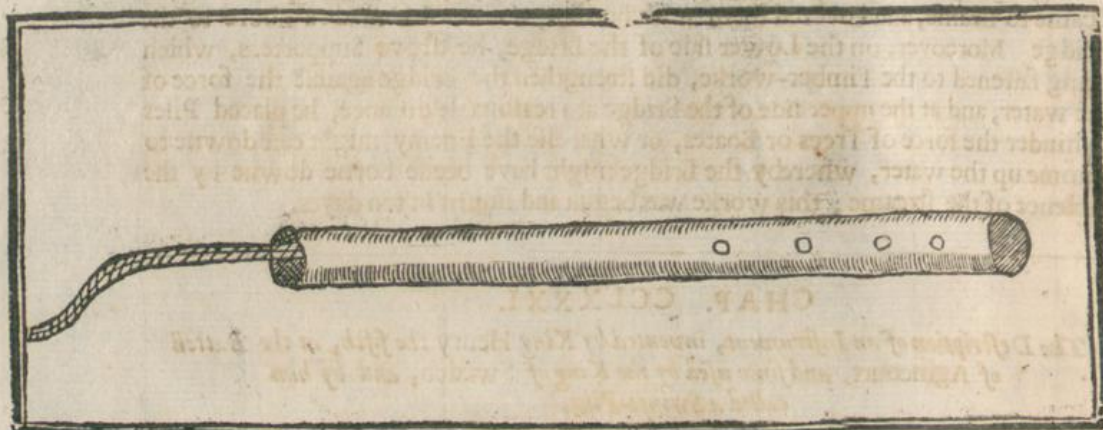
CHAP. CCLXXXII.

How a Case of Tinne is to be made, to carry light Matches in, that the Enemy may not discover them.



He Prince of Orange when he intended to assault a Towne by night, upon an On-slaught, he invented an Instrument to carry the light matches in, so that the sparkes of them might not be discovered from the wallés by the Enemies Sentinels, the manner of forming them was thus; there was a peece of Tinne or Lattin, made like an elder pipe about a foot long, the hollownesse of it was of sufficient bignesse to hold the match within it; it had

had also divers holes on eyther side, like the holes of a Flute, to let in the ayre to keepe the match from extinguishing; the match being drawn in a good way into the Pipe, it cannot be discovered, for the winde can have no power to make the sparkles flye. *View the figure.*



CHAP. CCLXXXIII.

How the Venetians did order their Powder, after their Arsnall was burnt.



He Venetians had their Magazine blowne up with Gunpowder, two or three severall times, and for a future prevention they fate in counsell a long time, how they might prevent this danger, which might come either by accident or treachery, but they could in no wise contrive a way to their liking; a poore man in Venice hearing of it, had presently a device in his brains how to order the matter, so that no damage might ensue eyther by fire to consume it, or by any other meanes to decay the strength of the powder; whereupon being brought before the Estates, he wisht them not to compound the three ingredients (that powder is made of) together, but to lay in one roome the Salt-peeter, in another roome the Brimstone, and in the third the Charcoale, and so to compound it, as they used it, for none of these three being severall, could easily be fired, and if they were, it could do no great harme before it should be discovered; neither would it waste nor consume in the strength of it; but being made into powder, it would blow all up of a suddaine; he being rewarded for his advice, they made use of his counsell and doe observe it to this present day.

FINIS.